COMMERCIAL METALS COMPANY

# 1SERIES-BPS®



## CMC's innovative multi-grade

**1Series-BPS**® is CMC's proprietary multi-grade product that allows customers to utilize a single stock for several business segments including structural fabricators, bridge fabricators, metal building manufacturers and other manufacturing sectors.



#### **Grades Available**

**1Series-BPS**® is available in two grades - A36/529-55 and A36/529-50. Our multi-grade steel is produced using melt shop and rolling mill practices which allow us to control the chemical and physical properties of the product. The producing mills and 1Series-BPS® grades available by product are listed on the chart on the back of this flyer.

Material produced as 1Series-BPS® A36/529-55 will meet the following grades:

ASTM	AASHTO	CSA G40. 21-04
A36	M270-36	44W
A529-50	M270-50	50W
A529-55		55W
A572-50		
A572-55		
A709-36		
A709-50		

Material produced as 1Series-BPS® A36/529-50 will meet the following grades:

ASTM	AASHTO	CSA G40. 21-04
A36	M270-36	44W
A529-50	M270-50	50W
A572-50		
A709-36		
A709-50		
A992		



## **BENEFITS**

Lowers total cost of inventory

2
Allows cross-grading

Reduces minimums per grade

Lowers safety stock requirements

FOR MORE INFORMATION:

website: cmc.com/merchantbar

or contact:

your local CMC sales representative

1SERIES-BPS®

### 1Series-BPS® SPECIFICATIONS

Table   Tabl			AL	sc	TX
1 x1 x	EOUA				
3/16			_		
1/4	1 1 1 1				
11/4 x 11/4 x 1/8 3/16					
3/16   0   1/4	11/4 x 11/4 x			_	
1/4	1 /4 / 1 /4 /				
11/2 x 11/2 x				_	
3/16   0   1/4   0   1/4   0   1/4   0   0   0   0   0   0   0   0   0	11/2 x 11/2 x				
1/4	1 /2 / 1 /2 /				
13/4 x 13/4 x				_	
3/16	13/ <sub>4</sub> x 13/ <sub>4</sub> x			_	•
1/4	1 / 4 X 1 / 4 X			_	
2 x 2 x					
3/16   0   0   1/4   0   0   5/16   0   0   0   0   0   0   0   0   0	2 x 2 x				
1/4	_ ^ _ ^				
5/16				_	
3/8					
21/2 x 21/2 x   3/16   1/4   5/16   3/8   1/2   5/16   3/8   1/2   3/16   1/4   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/8   1/2   5/16   3/14   3/14   5/18   3/14   3/1				_	•
1/4	21/2 x 21/2 x				
5/16	LIZKLIZK				
3/8					
1/2					
3 x 3 x				-	
1/4	3 v 3 v		•	•	-
5/16	3 7 3 7				
3/8					
1/2 • • • • • • • • • • • • • • • • • • •					
31/2 x 31/2 x 1/4					
5/16 • • • • • • • • • • • • • • • • • • •	31/2 v 31/2 v		_	<u> </u>	
3/8	J / Z X J / Z X				
1/2 • • • • • • • • • • • • • • • • • • •					
4 x 4 x       1/4       •         5/16       •       •         3/8       •       •         1/2       •       •         5/8       •       •         3/8       •       •         1/2       •       •         5/8       •       •         3/4       •       •         6 x 6 x       5/16       •         3/8       •       •         7/16       •       •         1/2       •       •         5/8       •       •         3/4       •       •         7/8       •       •					
5/16 • • • • • • • • • • • • • • • • • • •	1 v 1 v		_		_
3/8 • 1/2 • 5/8 • 3/4 • 5/16 • 5/8 • 3/4 • 6 x 6 x 5/16 • 5/8 • 3/8 • 7/16 • 1/2 • 5/8 • 3/4 • 7/16 • 1/2 • 5/8 • 3/4 • 7/16 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 • 5/8 • 3/4 • 7/8 • 1/2 •	7,7,7				
1/2 • • • • 5/8 • 3/4 • • • 5/16 • • • • 5/8 • 3/4 • • • • • • • • • • • • • • • • • • •					
5/8 • 3/4 • 5x5x 5/16 • 3/8 • 1/2 • 5/8 • 3/4 • 6x6x 5/16 • 3/8 • 7/16 • 1/2 • 5/8 • 3/4 • 7/16 • 1/2 • 5/8 • 3/4 • 7/8 • 5/8 • 3/4					
3/4 • 5x5x 5/16 • 3/8 • 1/2 • 5/8 • 3/4 • 6x6x 5/16 • 3/8 • 7/16 • 1/2 • 5/8 • 3/4 • 7/8 • 1/8 •					
5 x 5 x					
3/8 • • • • • • • • • • • • • • • • • • •	5 x 5 x		_		•
1/2 • • • • 5/8 • • 3/4 • • • • • • • • • • • • • • • • • • •	O A O A		•		•
5/8 • 3/4 • 6 x 6 x 5/16 • • 3/8 • 7/16 • 1/2 • 5/8 • 3/4 • 7/8 • • 6 x 6 x 6 x 6 x 6 x 6 x 6 x 6 x 6 x			•		•
3/4 • 6 x 6 x 5/16 • 3/8 • 7/16 • 1/2 • 5/8 • 3/4 • 7/8 • 1/8 • 1/8			•		
5 x 6 x 5/16 • 3/8 • 7/16 • 1/2 • 5/8 • 3/4 • 7/8 • 1/8			•		
3/8 • • • • • • • • • • • • • • • • • • •	6 x 6 y		_		•
7/16 • 1/2 • • 5/8 • 3/4 • 7/8 • •	UNUN				•
1/2 • • • • • • • • • • • • • • • • • • •					
5/8 • 3/4 • 7/8 •					•
3/4 • 7/8 •					
7/8					
		1/6	•		

			SC	
UNEQU	JAL A	NG	LES	;
2 x 1 <sup>1</sup> / <sub>2</sub>	1/8		•	
	1/4		•	
2 <sup>1</sup> / <sub>2</sub> x 2	3/16		•	•
	1/4		•	•
3 x 2 x	3/16	•	•	•
	1/4	•	•	•
	5/16	•	•	•
3 x 2 <sup>1</sup> / <sub>2</sub> x	3/16			•
	1/4	•		•
	5/16	•		
	3/8	•		
3 <sup>1</sup> / <sub>2</sub> x 2 <sup>1</sup> / <sub>2</sub> x	1/4	•		•
.,	5/16	•		
	3/8	•		•
	1/2	•		
3 <sup>1</sup> / <sub>2</sub> x 3	1/4	•		•
0 /2 // 0	5/16	•		•
	3/8	•		•
	1/2	•		_
4 x 3 x	1/4	•		•
	5/16	•		•
	3/8	•		•
	1/2	•		•
4 x 3 <sup>1</sup> / <sub>2</sub> x	1/4	•		•
,	5/16	•		•
	3/8	•		•
	1/2	•		
5 x 3 x	1/4	•		•
ONOX	5/16	•		•
	3/8	•		•
	1/2	•		•
5 x 3 <sup>1</sup> / <sub>2</sub> x	1/4	•		•
0 1 0 72 1	5/16	•		•
	3/8	•		•
	1/2	•		_
6 x 3 <sup>1</sup> / <sub>2</sub> x	5/16	•		•
0 1 0 7 2 1	3/8	•		•
	1/2	•		_
6 x 4 x	5/16	•		•
0 7 7 7	3/8	•		•
	1/2	•		•
	5/8	•		
	3/4			
7 x 4 x	3/8	•		
1 X 4 X	1/2	•		-
8 x 4 x	1/2	_		
8 x 6 x				-
OXUX	1/2			

		AL	SC	ТХ
	FLA	ΓS		
1 <sup>1</sup> / <sub>2</sub> x	1/4		•	
. /	3/8		•	
	1/2		•	•
	5/8		•	•
2 x	1/4		•	•
2 X				
	5/16		<b>*</b>	
	3/8		<b>*</b>	•
	1/2		<b>*</b>	•
	5/8		<b>*</b>	•
	3/4		<b>*</b>	•
01/	1/4		•	•
2 <sup>1</sup> / <sub>2</sub> x	1/4		•	•
	3/8		•	•
	1/2		•	•
	5/8			•
	3/4		•	•
3 x	1/4		•	•
	3/8		•	•
	1/2		•	•
	5/8		•	•
	3/4		•	•
	1		•	•
	1 1/4	•		
	1 1/2	•		
	2	•		
$3^{1}/_{2} x$	1/4		•	•
	3/8		•	•
	1/2		•	•
	5/8		•	
	3/4		•	
4 x	1/4	<b>♦</b>	•	•
	5/16	<b>♦</b>	•	
	3/8	<b>♦</b>	•	•
	1/2	•	•	•
	5/8	•	•	•
	3/4	<b>♦</b>	<b>♦</b>	•
	7/8	<b>♦</b>	•	
	1	•	•	•
	1 1/4	•		
	1 1/2	•		
	2	•		
4 <sup>1</sup> / <sub>2</sub> x	1/4	•	•	
4'/2 X		_		•
			•	•
	3/8	<b>♦</b>	<b>*</b>	•
	3/8 1/2	<b>*</b>	<b>♦</b>	•
	3/8 1/2 5/8	<b>+ + +</b>	<b>*</b>	
	3/8 1/2 5/8 3/4	* * * *	<b>* * *</b>	
	3/8 1/2 5/8 3/4	<ul><li>*</li><li>*</li><li>*</li><li>*</li></ul>	<b>*</b>	•
5 x	3/8 1/2 5/8 3/4 1 1/4	<ul><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li></ul>	<b>* * *</b>	•
	3/8 1/2 5/8 3/4 1 1/4 5/16	<ul><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li></ul>	<b>* * *</b>	•
	3/8 1/2 5/8 3/4 1 1/4 5/16 3/8	<ul><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li></ul>	<b>* * *</b>	•
	3/8 1/2 5/8 3/4 1 1/4 5/16 3/8 7/16	<ul> <li>*</li> <li>*</li> <li>*</li> <li>*</li> <li>*</li> <li>*</li> <li>*</li> </ul>	<b>*</b>	•
	3/8 1/2 5/8 3/4 1 1/4 5/16 3/8 7/16	* * * * * * * * * * * * * *	<b>*</b>	• •
	3/8 1/2 5/8 3/4 1 1/4 5/16 3/8 7/16 1/2 5/8	* * * * * * * * * * * * * * *	<b>*</b>	• • • • • • • • • • • • • • • • • • •
	3/8 1/2 5/8 3/4 1 1/4 5/16 3/8 7/16 1/2 5/8 3/4	* * * * * * * * * * * * * * * *	<b>*</b>	• •
	3/8 1/2 5/8 3/4 1 1/4 5/16 3/8 7/16 1/2 5/8 3/4 7/8	* * * * * * * * * * * * * * *	<b>*</b>	• • • • • • • • • • • • • • • • • • •
	3/8 1/2 5/8 3/4 1 1/4 5/16 3/8 7/16 1/2 5/8 3/4	* * * * * * * * * * * * * * * *	<b>*</b>	•

			SC	TX
	FLA	TS		
5 x	1 1/2	•		
	2	•		
5 <sup>1</sup> / <sub>2</sub> x	3/8	•		
	1/2	•		
	3/4	•		
	1	•		
6 x	1/4	•		•
0 1	5/16	<u>*</u>		•
	3/8			<b>*</b>
		<b>*</b>		•
	7/16	<u> </u>		_
	1/2	<b>*</b>		<b>♦</b>
	5/8	•		•
	3/4	•		•
	7/8	•		
	1	•		•
	1 1/4	•		
	1 1/2	•		
	2	•		
7 x	1/4	•		
	5/16	•		
	3/8	<b>♦</b>		•
	7/16	<b>♦</b>		
	1/2	•		•
	5/8	•		
	3/4	•		•
	1	•		
8 x	1/4	<u>*</u>		•
0 X				<b>*</b>
	5/16	<u> </u>		_
	3/8	•		•
	7/16	•		
	1/2	•		•
	5/8	•		•
	3/4	•		•
	7/8	•		
	1	•		•
	1 1/8	•		
	1 1/4	•		
	1 1/2	•		
	2	•		
9 x	3/8	<b>♦</b>		
	1/2	•		
	5/8	•		
	3/4	<b>*</b>		
	-, '			
	1			
10 v	3/8	<b>*</b>		٨
10 x	3/8	•		<b>♦</b>
10 x	3/8 1/2	<b>+</b>		<b>*</b>
10 x	3/8 1/2 5/8	<b>* * *</b>		•
10 x	3/8 1/2 5/8 3/4	* * *		_
10 x	3/8 1/2 5/8 3/4 7/8	* * *		<b>*</b>
	3/8 1/2 5/8 3/4 7/8	<ul><li>+</li><li>+</li><li>+</li><li>+</li><li>+</li></ul>		•
10 x	3/8 1/2 5/8 3/4 7/8 1 3/8	* * * * * * * * *		<b>*</b>
11 x	3/8 1/2 5/8 3/4 7/8 1 3/8 1/2	<ul><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li></ul>		<b>*</b>
	3/8 1/2 5/8 3/4 7/8 1 3/8 1/2 3/8	* * * * * * * * *		<b>*</b>
11 x	3/8 1/2 5/8 3/4 7/8 1 3/8 1/2	<ul><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li><li>*</li></ul>		*
11 x	3/8 1/2 5/8 3/4 7/8 1 3/8 1/2 3/8	* * * * * * * * * * * *		* *
11 x	3/8 1/2 5/8 3/4 7/8 1 3/8 1/2 3/8 1/2	* * * * * * * * * * * * *		<ul><li>*</li><li>*</li><li>*</li></ul>

	AL	sc	TX
CHAN	NEL	s	
3" @ 3.5#		•	•
3" @ 4.1#		•	•
3" @ 5#		•	•
3" @ 6#		•	•
4" @ 4.5#	•		•
4" @ 5.4#	•		•
4" @ 7.25#	•		•
5" @ 6.7#	•		•
5" @ 9.0#	•		•
6" @ 8.2#	•		•
6" @ 10.5#	•		•
6" @ 13.0#	•		•
7" @ 9.8#	•		•
7" @ 12.25#	•		
7" @ 14.75#	•		
8" @ 8.5#	•		•
8" @ 11.5#	•		•
8" @ 13.75#	•		•
8" @ 18.75#	•		•

ROUNDS				
1/2"		•		
9/16"		•		
5/8"		•		
11/16"		•		
3/4"		•	•	
13/16"		•		
7/8"		•	•	
.910"			•	
1"		•	•	
1 1/8"		•	•	
1.150"			•	
1 1/4"		•	•	
1 3/8"		•	•	
1 1/2"		•	•	
1 3/4"		•	•	
2"		•		
2 1/4"		•		
2 1/2"		•		
3"		•		

SQUARE	S	
1/2"	•	
5/8"	•	
3/4"	•	•
1"	•	•
1 1/4"	•	•
1 1/2"	•	•
1 3/4"	•	
2"	•	•







 $We're\ Commercial\ Metals\ Company-CMC, for\ short.\ You'll\ find\ our\ steel\ in\ sports\ stadiums\ and\ public\ buildings\ as\ well\ as\ highways,\ bridges,\ railways\ and\ other\ structures\ nearly\ everywhere\ on\ the\ planet.$ 

To serve this global market, CMC maintains facilities across the United States, Europe and Asia. These sites include everything from local recycling centers, steel mini-mills and micro-mills to large-scale fabrication centers, heat-treating facilities and other metals-related operations.