

# **Shep Silicone Non-Sag**

**Highway Joint Sealant** 

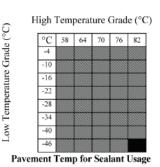
## **Description**

Shep Silicone Non-Sag is uniquely formulated low modulus non-sag silicone for sealing joints in portland cement concrete pavements in all climates. The product is supplied as a ready-to-use one component moisture curing system which provides a lasting and flexible seal. Shep Silicone Non-Sag can be used in all typical concrete joint applications on highway and airfiled pavements. Shep Silicone Non-Sag offers outstanding weathering resistance, remains flexible down to temperatures as low as -50°F (-46°C), is a jet-blast resistant and will maintain field serviceability when exposed to intermittent fuel and oil spills. The Shep Silicone Non-Sag bonds strongly to portland cement concrete joints without the use of a primer. Shep Silicone Non-Sag sealant is compatible with asphalt pavement. Shep Silicone Non-Sag sealant is compatible with asphalt pavement. Shep Silicone Non-Sag is easily applied to pavement joints using bulk dispensing system units such as the Roadstar joint sealant pump or those available from manufacturers including Pyles/Graco and Johnstone. Shep Silicone Non-Sag has been a top performing quality product for over 15 years, and has achieved the Certified Performance designation. VOC<75 g/1.

# **Usage Guidelines**

Shep Silicone Non-Sag pavement temperature performance limits are 82-46 for joint sealing. Usage recomendations are shown in pavement temperature grade charts shown below. Refer to the Shepler's product selection procedures to determine sealant or filler and pavement temperature grades.





# **Specification Conformance**

Shep Silicone Non-Sag conforms to specification for low modulus silicone for many highway departments and federal agencies. The product also meets and exceeds all requirements of ASTM D5893 "Standard Specification for Cold-Applied Single Component, Chemically Curing Silicone Sealant for Portland Cement concrete Pavements" for type NS sealants. In the following specifications several of the D5893 parameters are more restrictive to better reflect properties of Shep Silicone Non-Sag.

ASTM D5893 Physical Requirements	ASTM D5893 SL Requirements	RoadSaver Silicone SL Requirements	
Cure Evaluation	Pass at 21 days	Pass at 14 days	
(ASTM C5893)	,	max.	
Rheological	0.30 in (7.6mm)	0.30 in (7.6mm)	
Properties (ASTM	max slump	max slump	
C639)			
Extrusion Rate	Type S, 50 ml/min.	Type S, 50 ml/min.	
(ASTM C1183)	minimum	minimum	
Tack Free Time	5 hr. max.	25-90 minutes	
(ASTM C 679)			
Effects of Heat	10% max. Loss	10% max. Loss	
Aging (ASTM C			
792)			
Bond, -29°C(-20°F), 100% Extension (ASTM D5893)			
Non-Immersed	Pass 5 Cycles	Pass 5 Cycles	
Water Immersed	Pass 5 Cycles	Pass 5 Cycles	
Oven-Aged	Pass 5 Cycles	Pass 5 Cycles	
Hardness (ASTM C 661)			
29°C(-20°C), Type	25 max	20 max	
A2			
-23°C(73°F), Type	30 min.	30 min.	
00			
Flow (ASTM D5893)	) No Flow	No Flow	
Rubber Properties in Tension (ASTM D412, Method A, Die C)			
Ultimate Elonga-	600% min	800% min.	
tion			

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Stress at 150%	310 K pa (45 psi)	310 K pa (45 psi)		
Elongation	max.	max.		
Effects of Accelerated Weathering				
(ASTM C793)	Pass 5000 hours	Pass 5000 hours		
Resilience (ASTM	75% min.	75% min.		
D5893)				

## **Additional Properties**

Specific Gravity (ASTM D792-A) (1)	1.15-1.515
Adhesion to Concrete (MIL 8802) (2)	20 pli (3.5 kg/ cm) min.
Bond and Movement Capability	
+/- 50% (ASTM) C719) (2)	Pass 10 cycles
Bond to Mortar (AASHTO T132) (2)	50psi (34.4 N/
	cm2) min.
Tensile Adhesion. %(ASTM D5329) (3)	400% min.

Notes: (1) Specimens shall be obtained from 1/8 inch (3mm) thickness sheets of material cured for 7 days at 77 +/-  $3^{\circ}F$  (25 +/-  $2^{\circ}C$ ) and 50+/-5% relative humidity. (2) Specimens cured for 28 days at 77+/- $3^{\circ}F$ (25+/-  $2^{\circ}C$ ) and 50+/-5% humidity prior testing. (3) Specimens shall be 1/2"x1/2"x2" (1.2cm x 1.2cm x 5.0cm), cured 21 days at 77+/- $3^{\circ}F$ (25+/-  $2^{\circ}C$ ) and 50%+/-5% relative humidity.

#### Installation

The unit weight is 10.9 pounds per gallon (1.3 kg/L). One gallon will seal 150 feet (45.7m) of 1/2 inch (1.2cm) wide by 1/4 inch (0.6cm) deep joint. Exact yield will vary depending on thickness of sealant, waste, application techniques, etc. Prior to use, the user must read and follow Installation Instructions for Shep Silicone Non-Sag Sealants to verify proper product selections, applicator pumps, pavement preparation procedures, application geometry, usage precations and safety procedures. These instructions are provided with each drum of sealant.

#### **Packaging**

Shep Silicone Non-Sag Sealant is packaged in plastic lined opened head 55 gallon (208 L) drums which contain 50 gallons (189 L) of material. Additionally, for small applications the sealant is available in plastic 5 gallon (18.9 L) pails and quart (875 mL) caulking tubes.

WARRANTY: CMC Construction Services warrants that sealants meet applicable ASTM, AASHTO, Federal or State specifications at time of shipment. Techniques used for preparation of cracks and joints prior to sealing are beyond our control as are the use and application of the sealants; therefore, CMC Construction Services shall not be responsible for improperly applied or misused sealants. Remedies against CMC Construction Services as agreed by CMC CS, are limited to replacing nonconforming product or refund (full or partial) of purchase price from CMC Construction Services. All claims for breach of this warranty must be made within three (3) months of the date of use or twelve (12) months from the date of delivery by CMC Construction Services whichever is earlier. There shall be no other warranties expressed or implied. For optimum performance, follow CMC Construction Services recomendations for sealant installation.